

CONTAINER #63330

LID #63329

ONLY 4 productions per year: February, May, August, November



TECHNICAL DATA

Capacity under lid:

9.88 L / 2.61 US gal.

Wall thickness:

Container: (0.053 in.) 0.13 cm

Lid: (0.038 in.) 0.09 cm

Material: Container: HDPE

Lid: PP

Thermal range: 0°C (32°F) to 90°C (194°F)

Standard color : natural

Other colors upon request

Weight (approx.):

Container: (300 g) 10.58 oz

Lid: (120 g) 4.23 oz

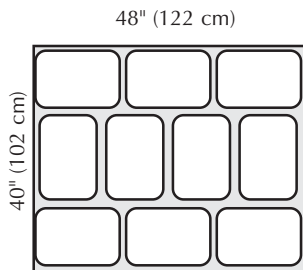


(Materials are recyclable or can be recovered for energy)

TOP LOADING RESISTANCE

32 kg (70 lb) at 23°C / 73°F, 30 days. Product temperature when filling containers and warehouse temperature will affect pail performance. IPL recommends to make necessary testing prior to full production.

PALLETIZATION OF FILLED PAILS

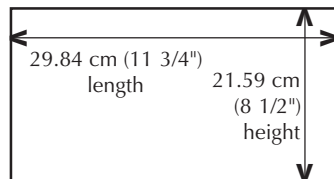


10 containers per layer

RECOMMENDATIONS

- Do not exceed pallet edges with pails
- Staggered pattern is recommended for greater stability
- Double faced pallets with close together boards on both sides are recommended for best results
- To improve stability, release air from pail when putting the lid
- Stretch wrapping machine tension should be adjusted to pail
- Use slip-sheet to improve pails stability if necessary

PRINTING UP TO 4 COLORS, DRY OFFSET (LID ONLY)



OPENING AND CLOSING

TO OPEN: Gradually lift the lip of the lid all around the container.

TO CLOSE: Align lid on container, then press all the way around.

PACKAGING OF EMPTY PAILS/LIDS

WAREHOUSING OF EMPTY CONTAINERS: 1 pallet - 3 bundles
No double stacking. Racking recommended.

Approved by:

Approvals: Virgin materials are approved for food contact and meet FDA (Food and Drug Administration USA) and HPB (Health Protection Branch Canada) regulations.

Advice: Handling conditions vary a lot from customer to customer, tests are recommended throughout the process of denesting, filling, conveying, palletization, warehousing, transportation and utilization by end users, etc. Specifications can be modified without notice. Please contact your IPL representative to confirm these data.

Quality Assurance:.. IPL is ISO 9001 certified and quality procedures are documented in our quality system.

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